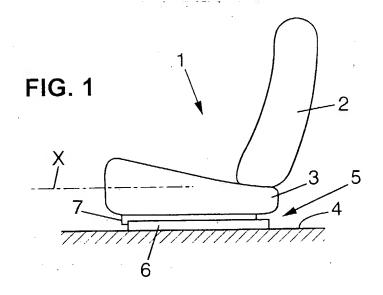
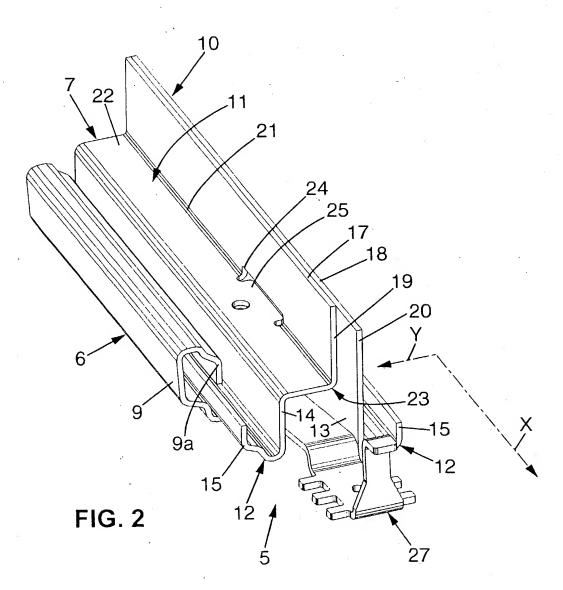
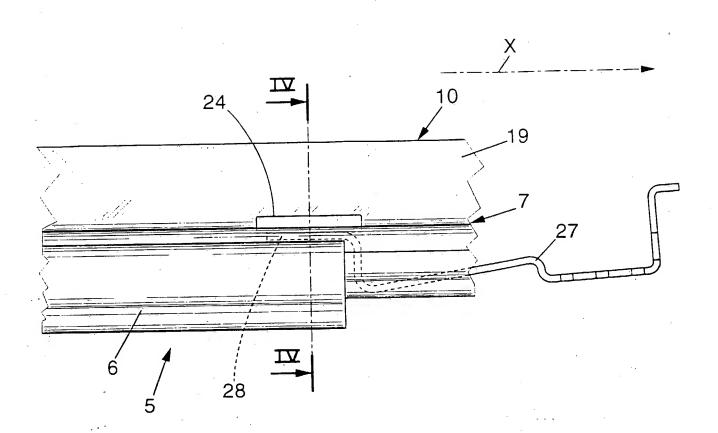
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FIG. 3



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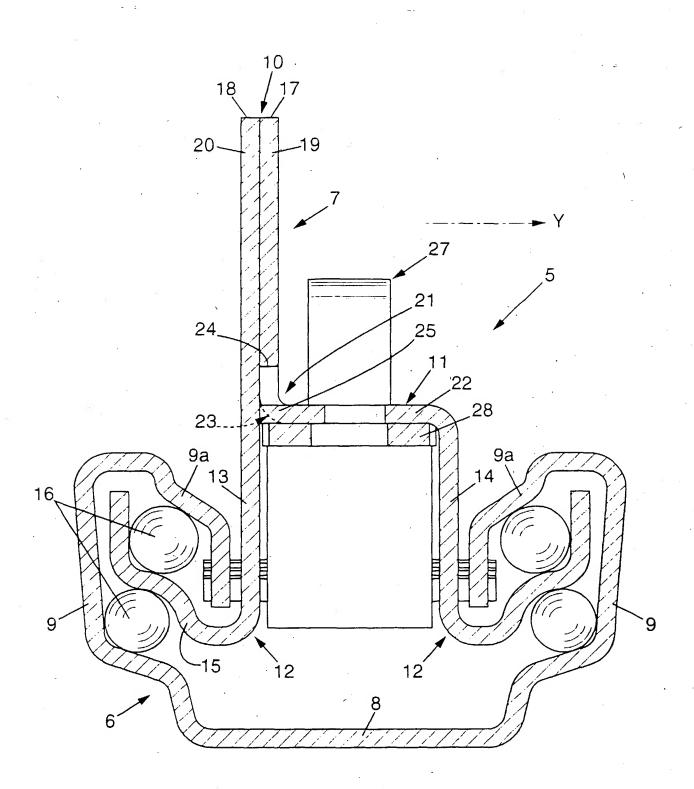


FIG. 4

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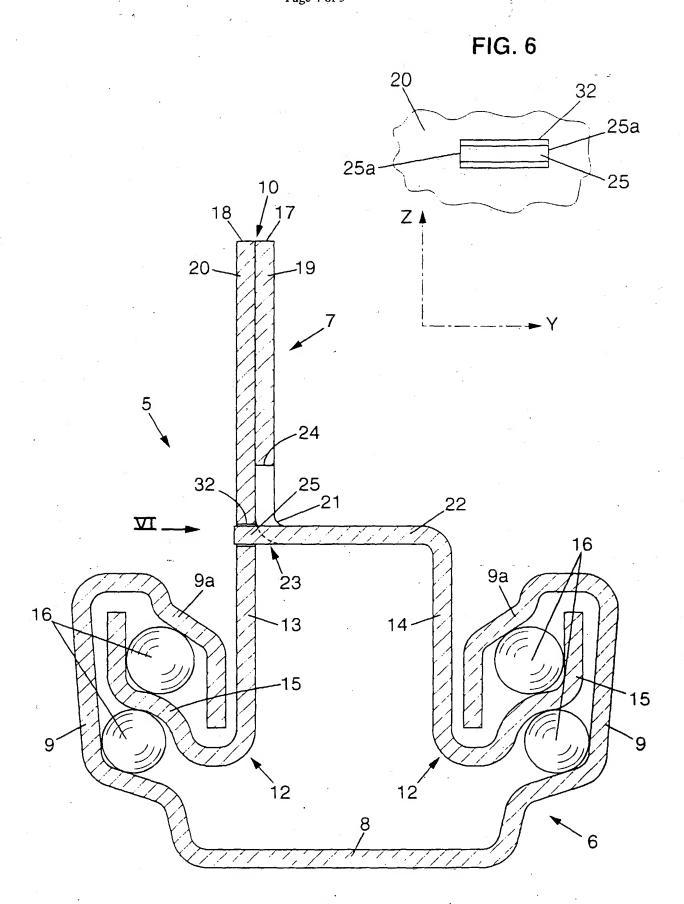


FIG. 5

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Manufacturing It
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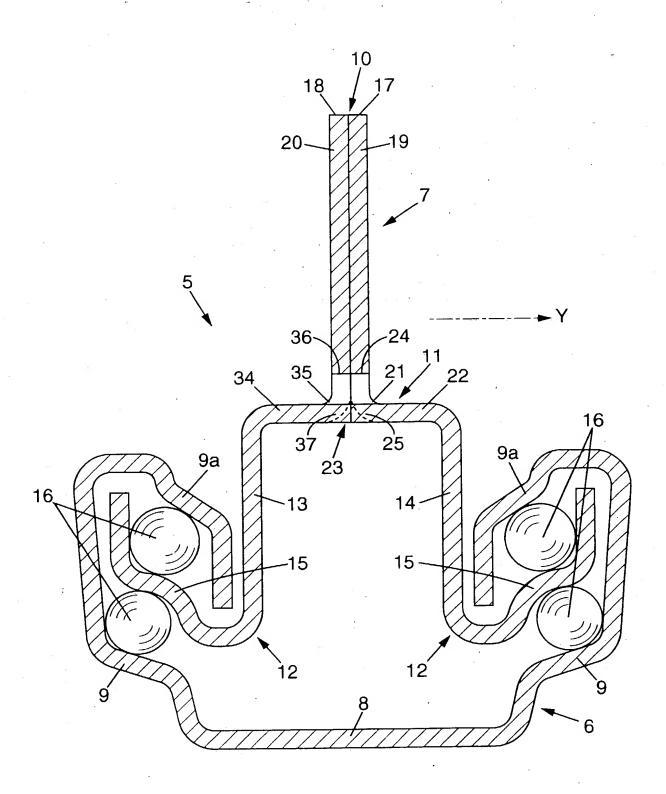


FIG. 7